Substrate Compatibility Test Report

Date: 4/26/10
Material: Label
Machine: WS6000 / Nr.
Location: RIT
Certification Number: R6000-10-1782

SUBSTRATE TEST DETAILS
Supplier name: Avery Dennison - FRNA
Media name: 4 mil White Vinyl ITC/S4600/50# SCK
Category: 0 Self-adhesive 0 Paper 0 Synthetic 0 Cartonboard
0 Flexible Packaging 0 Shrink Sleeve 0 Magnetic 0 IML
Region: 0 Europe 0 US 0 Canada 0 APJ
0 LA 0 Other
Media type: 0 Paper 0 PE 0 PET 0 PP/BOPP
0 PVC 0 PC 0 OPS 0 PLA
0 Specialty 0 Teslin 0 Coated Gloss 0 Coated Matte
0 Textile 0 Embossed 0 Transparent 0 White

Test description: Official substrate compatibility test for industrial presses ws6000.
Test procedure: 0 Screen test 0 Full test
Shipping condition received goods: firmly wrapped and protected to stabilize environmental conditions

Setup (default): Ink version: 4.5
Blanket code: Telescopic: None
Pip code: Static: None
ITM default temperature: 105 degr. C.
Jams: None

Necessary print cleaners: 0
Ink adhesion:
Cyan: ok
Magenta: ok
Yellow: ok
Black: ok

Forced colour test:
Cyan: after 15 mins. = 100%
Magenta: after 60 mins. = 100%
Yellow: 100%
Black: ok

Temperature mapping: 95 degr. = 100%
105 degr. = 100%
115 degr. = 100%

Press settings
(best working point) PTH 55
Blanket = 105
Feed fan = 6
2nd Transfer = 250

Test result/conclusion: 0 PASS 0 FAIL

Additional remarks/comments:

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4 mil White Vinyl ITC/S4600/50# SCK