**Substrate Compatibility Test Report**

- **Date:** 10/3/11
- **Material:** Film
- **Machine:** WS6000 / Nr.
- **Location:** RIT
- **Certification Number:** RI6000-11-2009

### SUBSTRATE TEST DETAILS

**Supplier name:** Filmquest Group, Inc.  
**Media name:** Questar Fi263 2 mil.

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<th>Self-adhesive</th>
<th>Flexible Packaging</th>
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<th>Shrink Sleeve</th>
<th>Synthetic</th>
<th>Magnetic</th>
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<td>Official substrate compatibility test for industrial presses ws6000.</td>
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**Test procedure:**  
- Screen test
- **Full test**

**Shipping condition received goods:** firmly wrapped and protected to stabilize environmental conditions

**Setup (default):**  
- Ink version: 4.5  
- Blanket code:  
- Pip code:  
- ITM default temperature: 105 degr. C.

**Substrate behaviour:**  
- Bleeding: None
- Telescopic: None
- Static: None
- Jams: None

**Necessary print cleaners:** 0

**Ink adhesion:** Pass

** Forced colour test:**  
- Cyan: Pass  
- Magenta: Pass
- Yellow: Pass
- Black: Pass

**Temperature mapping:**  
- 95 degr.= Pass  
- 105 degr.= Pass
- 115 degr.= Pass

**Press settings (best working point):**  
- PTH 0
- Blanket= 105
- Feed fan = 8
- 2nd Transfer = 200

**Test result/conclusion:**  
- **PASS**  
- **FAIL**

**Additional remarks/comments:**