**Substrate Compatibility Test Report**

Date: 8/26/11  
Material: Label  
Machine: WS6000 / Nr.  
Location: RIT  
Certification Number: RI6000-11-2201  

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### SUBSTRATE TEST DETAILS

**Supplier name:** ClingZ Inc.  
**Media name:** ClingZ Roll Indigo White  

<table>
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<th>Category</th>
<th>Self-adhesive</th>
<th>Flexible Packaging</th>
<th>Paper</th>
<th>Shrink Sleeve</th>
<th>Synthetic</th>
<th>Magnetic</th>
<th>Cartonboard</th>
<th>IML</th>
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<td>× US Other</td>
<td>× Canada</td>
<td>× APJ</td>
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</table>

Test description: Official substrate compatibility test for industrial presses ws6000.

Test procedure: Screen test  

Shipping condition received goods: firmly wrapped and protected to stabilize environmental conditions

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**Setup (default):**  
Ink version: 4.5  
Yes  
Blanket code:  
Telescopic: None  
Static: None  
Jams: None

**Substrate behaviour:**  
Bleeding: None  
Necessary print cleaners: 0

**Ink adhesion:** Pass  
after 15 mins. = 100%  
after 60 mins. = 100%

**Forced colour test:**  
Cyan: Pass  
Magenta: Pass  
Yellow: Pass  
Black: Pass

**Temperature mapping:**  
95 deg. = Fail  
105 deg. = Pass  
115 deg. = Pass

**Press settings (best working point):**  
PTH 0  
Blanket = 105  
Feed fan = 8  
2nd Transfer = 250

Test result/conclusion:  
× PASS  
FAIL

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Additional remarks/comments: