Substrate Compatibility Test Report

Date: 12/15/11
Material: Label
Machine: WS6000 / Nr.
Location: RIT
Certification Number: R6000-11-2210A

SUBSTRATE TEST DETAILS
Supplier name: UPM Raflatac
Media name: IL37Q-ENVI PCW 100 WSA ILS30 1.2 mil PET
Category: 0 Self-adhesive  0 Paper  0 Synthetic  0 Cartonboard
0 Flexible Packaging  0 Shrink Sleeve 0 Magnetic  0 IML
Region:  0 Europe  0 US   0 Canada  0 APJ
0 LA   0 Other
Media type:   0 Paper  0 PE   0 PET   0 PP/BOPP
0 PVC   0 PC   0 OPS   0 PLA
0 Specialty  0 Teslin  0 Coated Gloss 0 Coated Matte
0 Textile  0 Embossed 0 Transparent  0 White

Test description: Official substrate compatibility test for industrial presses ws6000.
Test procedure:  0 Screen test  0 Full test
Shipping condition received goods:    firmly wrapped and protected to stabilize environmental conditions

Setup (default): Ink version: 4.5
Yes
Blanket code: Pip code: ITM default temperature: 105 degr. C.
Telescop: None Static: None Jams: None
Substrate behaviour: Bleeding: None
Telescop: None Static: None Jams: None
Necessary print cleaners: 0
Ink adhesion: Pass after 15 mins. = 100%
after 60 mins. = 100%
Temperature mapping: 95 degr.= 100%
115 degr.= 100%
Press settings (best working point) PTH 55
Blanket= 105 Feed fan = 8
2nd Transfer = 300

Test result/conclusion:  X PASS  FAIL

Additional remarks/comments: