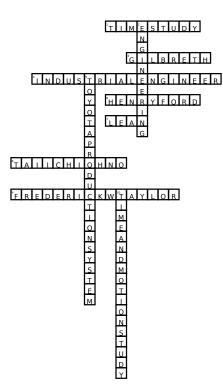
## **Crossword Puzzle**



## Down:

- The process of using math and science to create and build structures, products, and systems
- 5. The foundation of lean manufacturing
- 10.The process of analyzing work through the time it takes to complete the task and evaluating the motion of worker

## Across:

- The process of observing and measuring work by establishing how much time the work takes to be completed
- 3. Last name of the couple who created Time and Motion Studies
- 4. A person that designs, develops, and optimizes systems and processes
- Person who developed the first moving assembly line
- Concept of creating more value for customers while using fewer resources
- 8. Person who invented the Toyota Production System
- 9. Person who created Scientific Management and developed Time Studies

