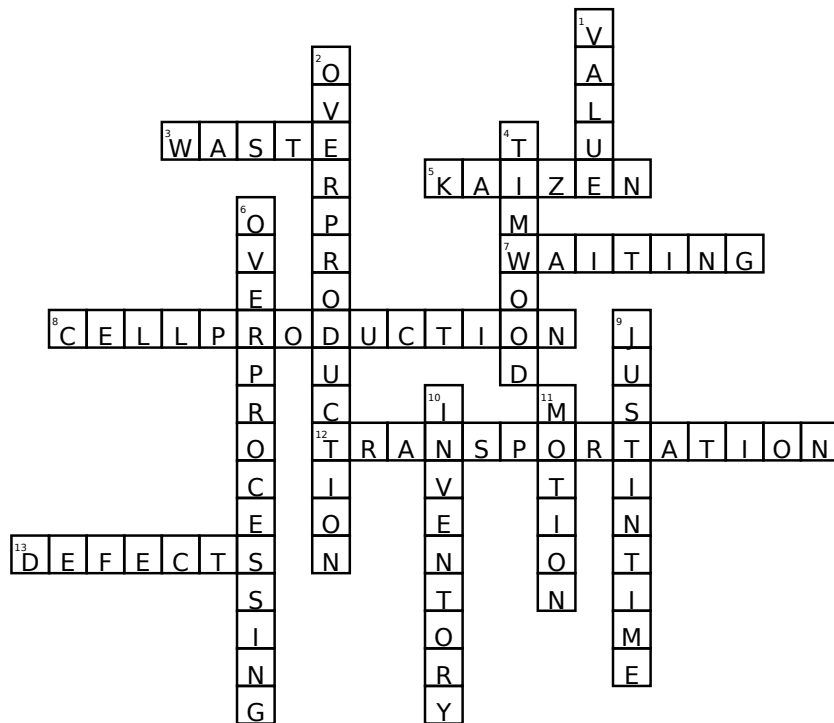


Crossword Puzzle



Down:

1. any action or process that a customer would be willing to pay for
2. A kind of waste that makes more products than what is needed
4. an easy way to remember the 7 forms of waste
6. A kind of waste that uses too many types of equipment
9. a kind of production that minimizes waste
10. a kind of waste that makes a process hold onto too many things
11. a kind of waste that produces unnecessary movement of workers and equipment

Across:

3. any part of production that does not add value
5. an activity that involves everyone in making continuous improvements to a process
7. a kind of waste that keeps workers from doing things
8. a kind of production that focuses on one part of the product at a time
12. a kind of waste that creates a risk of damage, loss, or delay
13. A kind of waste that requires the process to fix products it has just made