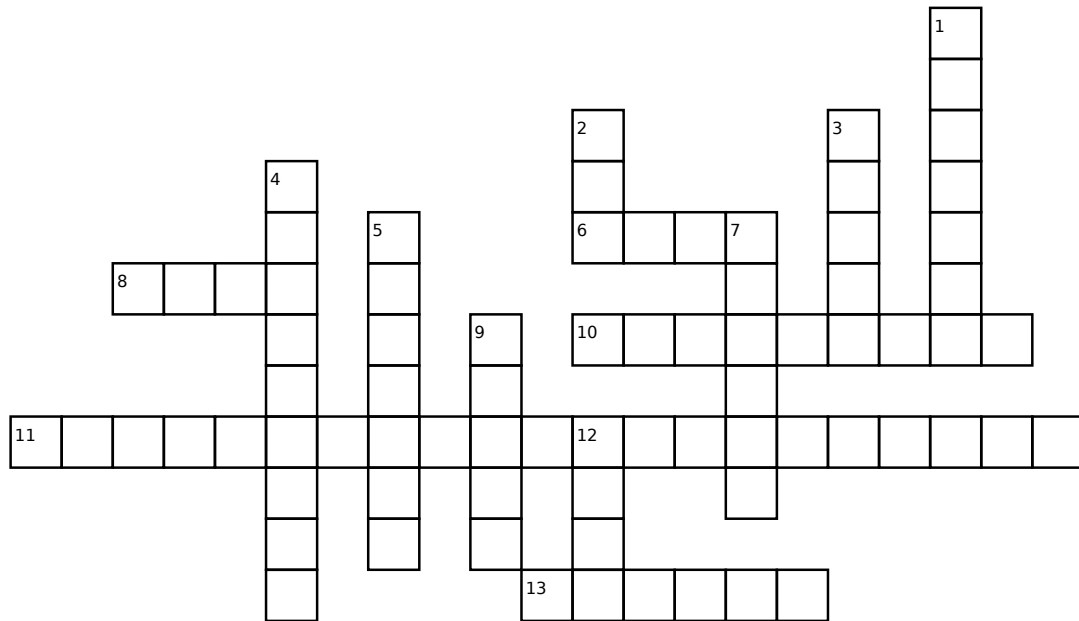


Crossword Puzzle



Down:

1. What Industrial Engineers Focus on to improve
2. Stands for Value-Stream Mapping, a very useful tool in lean
3. Means go out and "Walk the Process"
4. The best way to fully get rid of waste in a process
5. Is the acronym for the 7 wastes
7. What engineers do in order to improve and lean out a process
9. Any Non-Value Added activity
12. Waste in having non-value added work

Across:

6. Means unevenness and irregularity in work
8. Overburden of work and resources
10. Is the real reason why there is waste occurring in the process
11. The main objective of the Lean Philosophy
13. Japanese business philosophy of continuous improvement