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(54) **COAXIAL CONNECTOR WITH
INTEGRATED MATING FORCE SENSOR
AND METHOD OF USE THEREOF**

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340/656, 687

See application file for complete search history.

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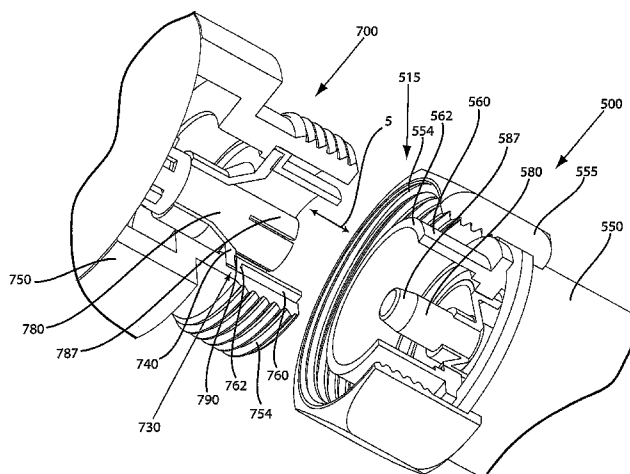
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(57) **ABSTRACT**

A mating force sensing coaxial cable connector is provided, the connector comprising: a connector body; a sensing circuit positioned on a face of an insulator component, the insulator component located within the connector body; a capacitive space in immediate proximity with the face of the insulator component upon which the sensing circuit is positioned; and a flexible member forming at least one boundary surface of the capacitive space, said flexible member being movable due to mating forces. Such movement or bending of the flexible member causes a change in the capacitive space and the sensing circuit uses this change to determine if the connector as mated is properly tightened.

28 Claims, 7 Drawing Sheets



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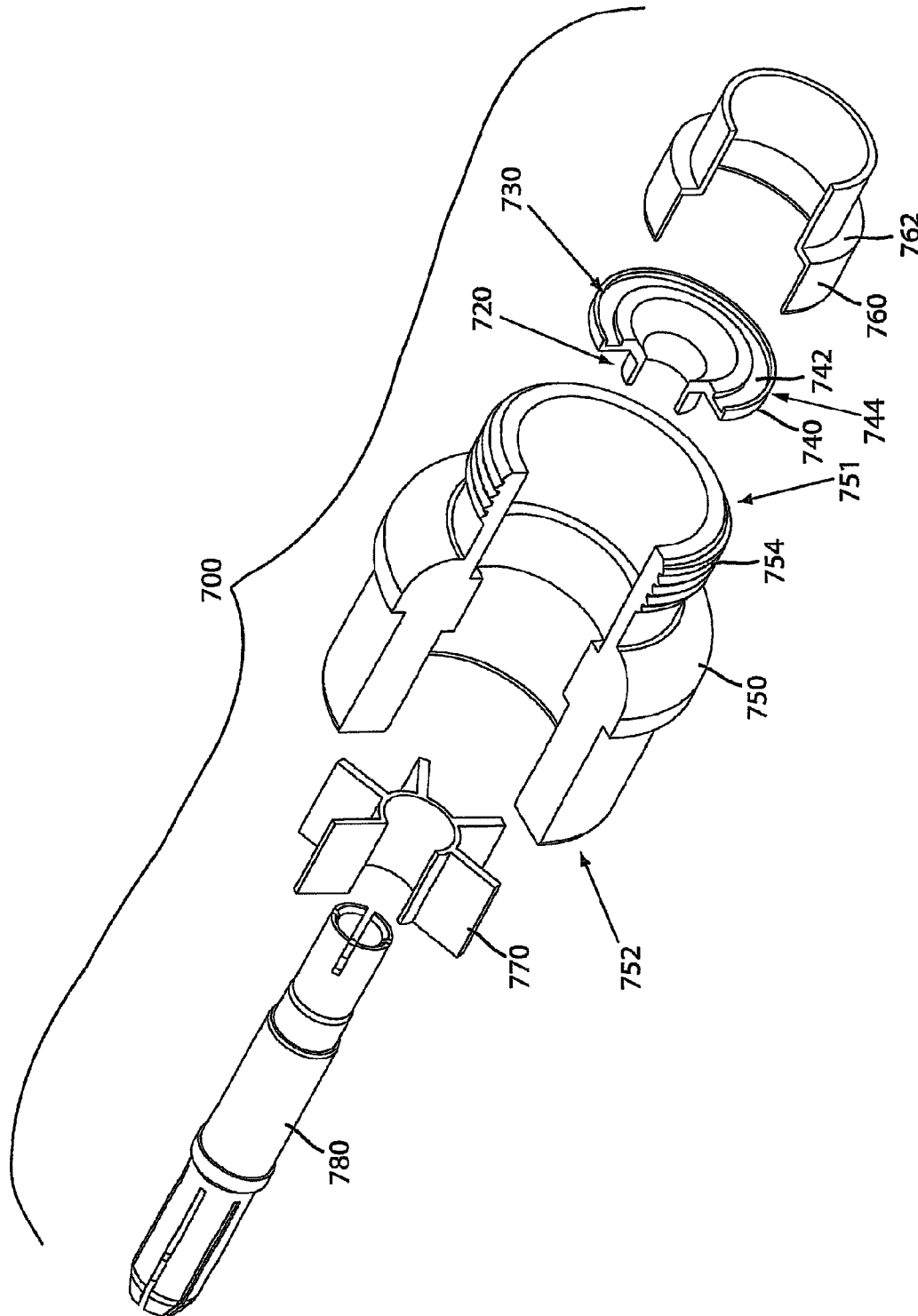


FIG. 1

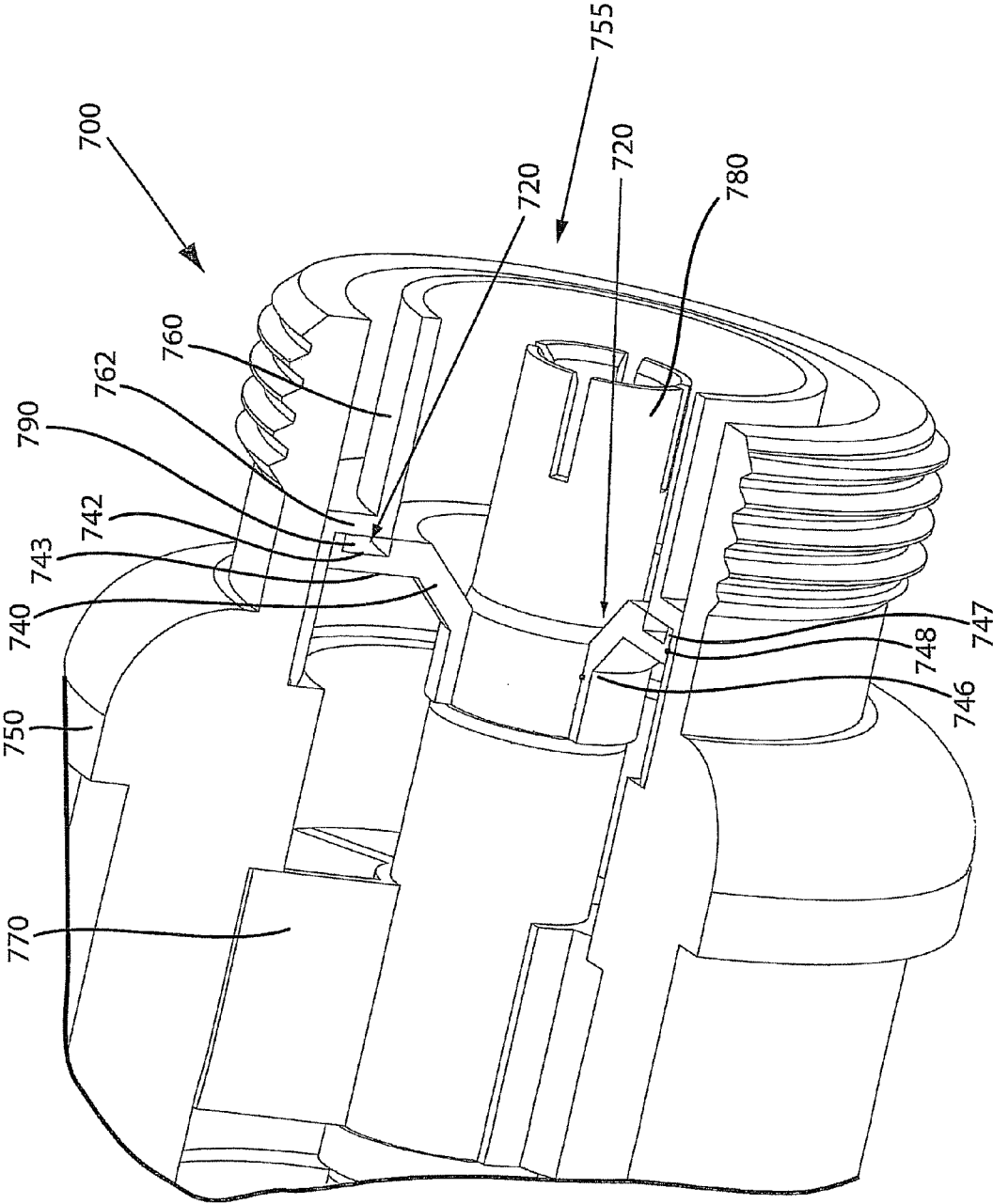


FIG. 2

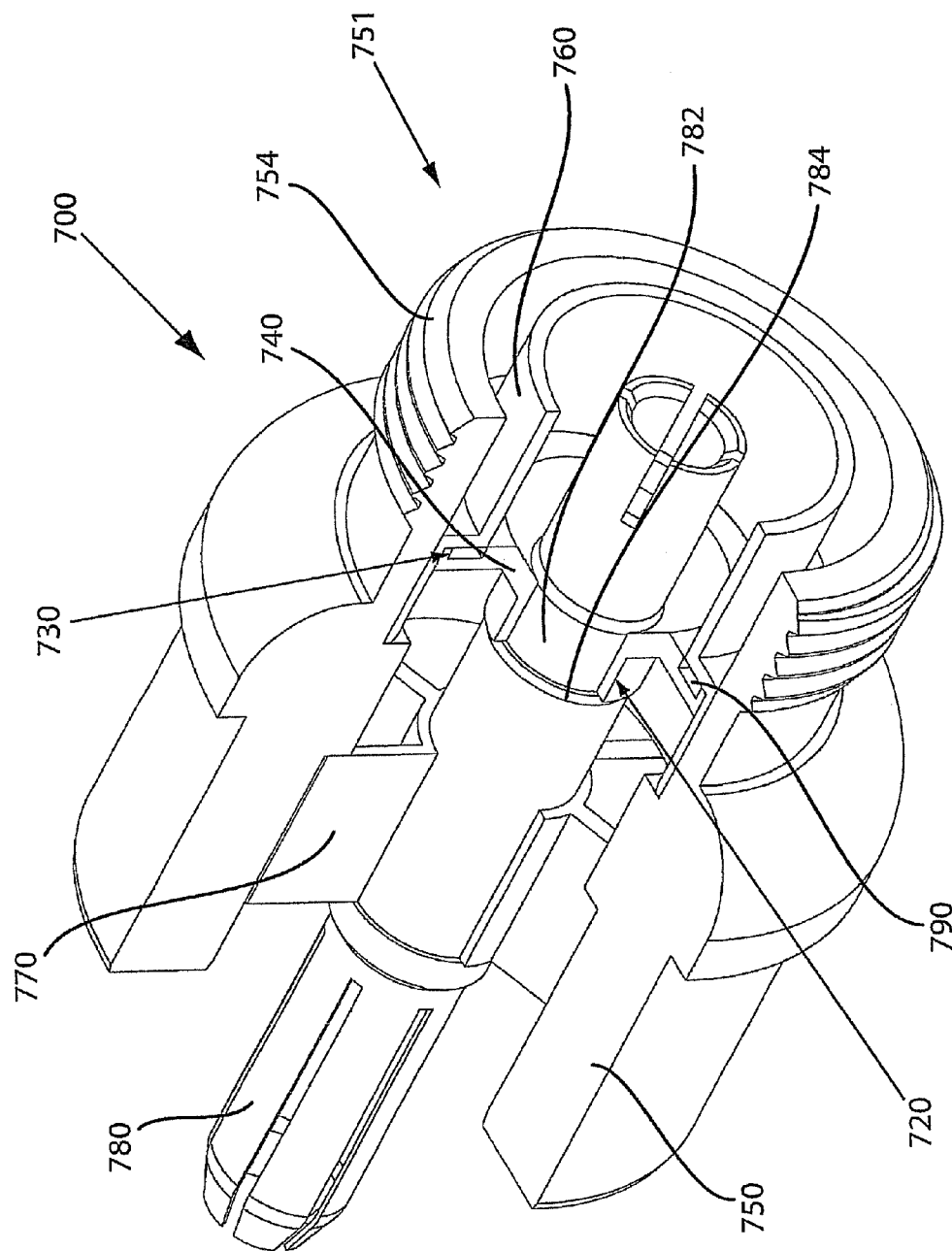


FIG. 3

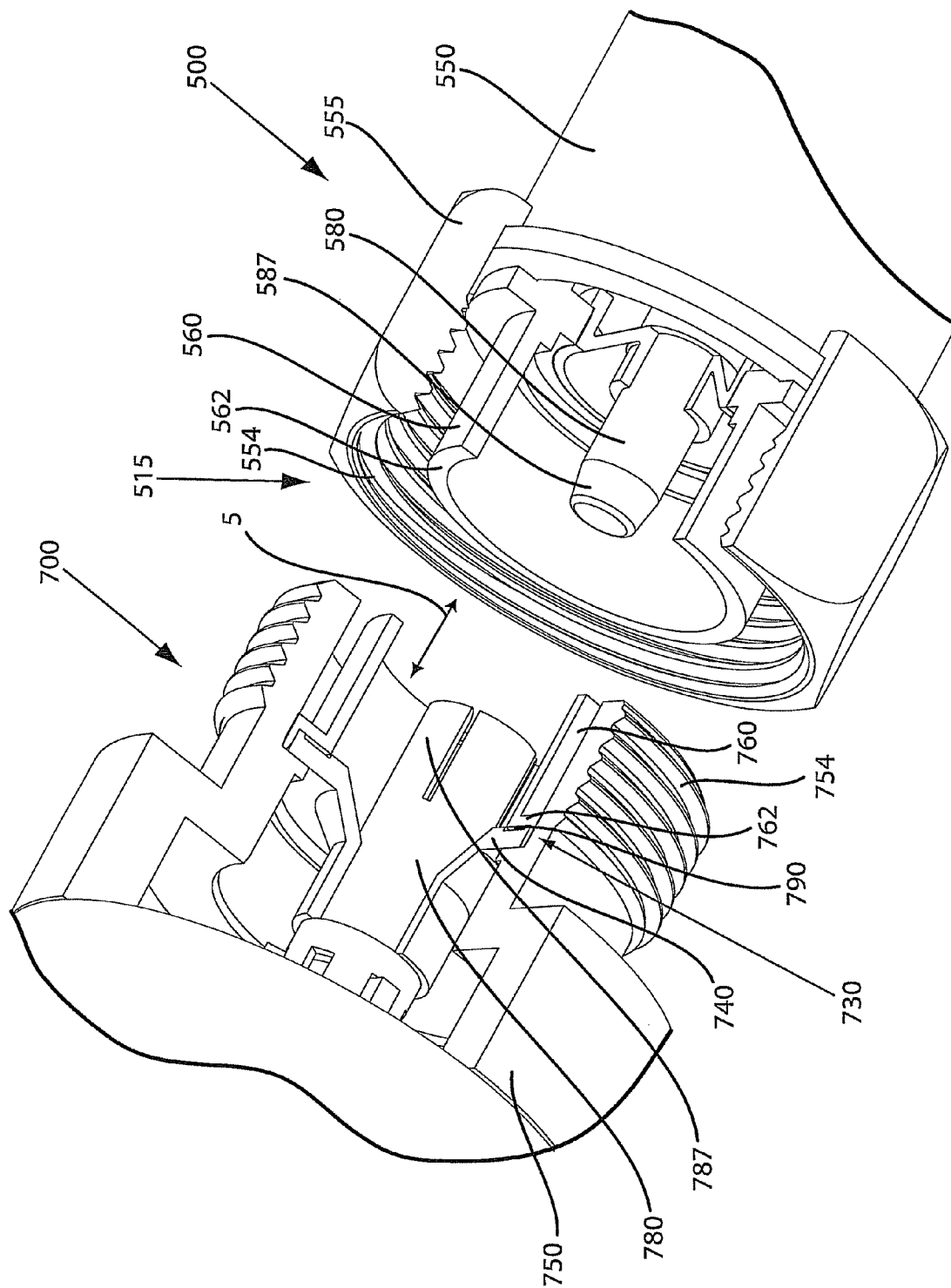


FIG. 4

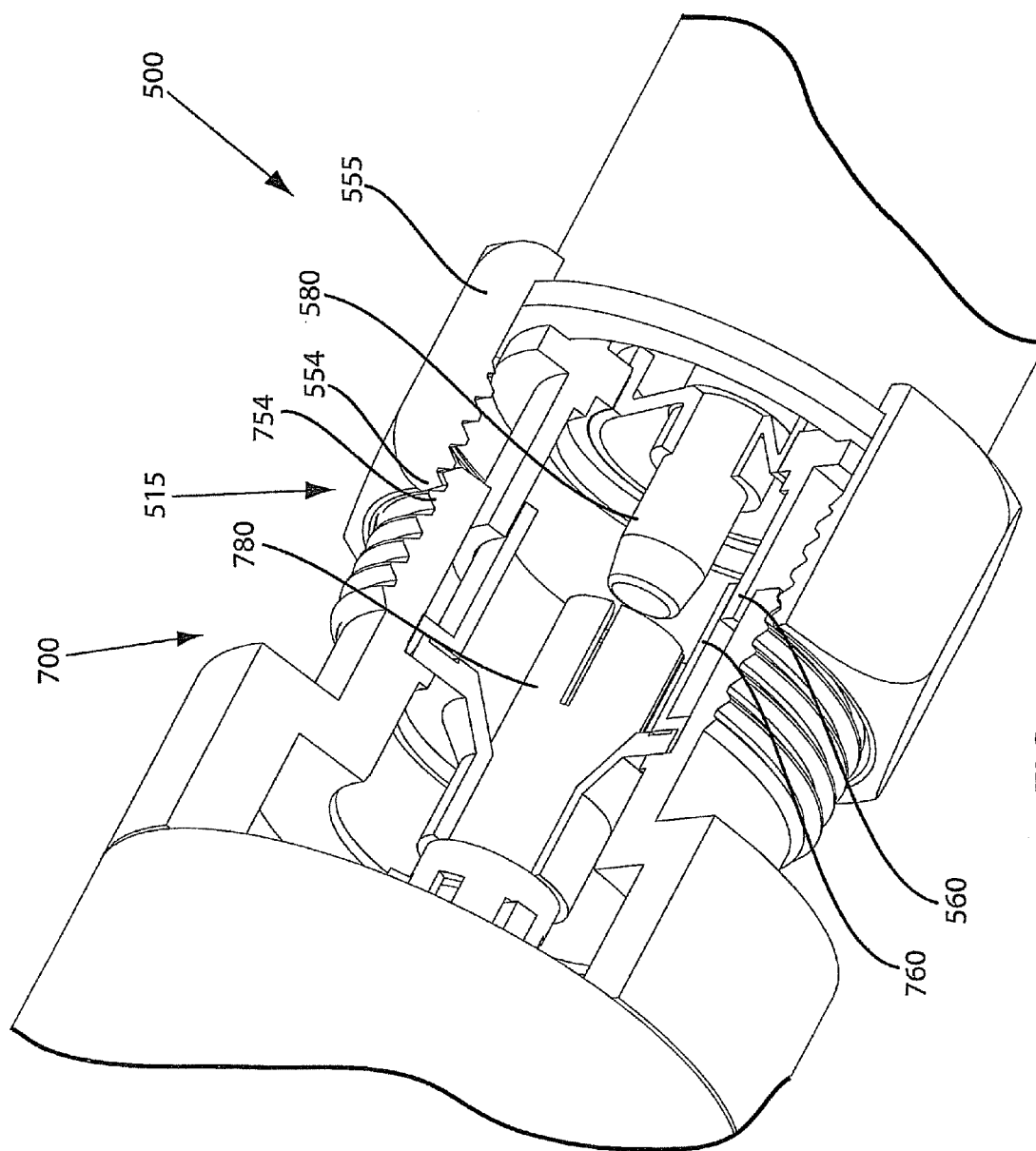


FIG. 5

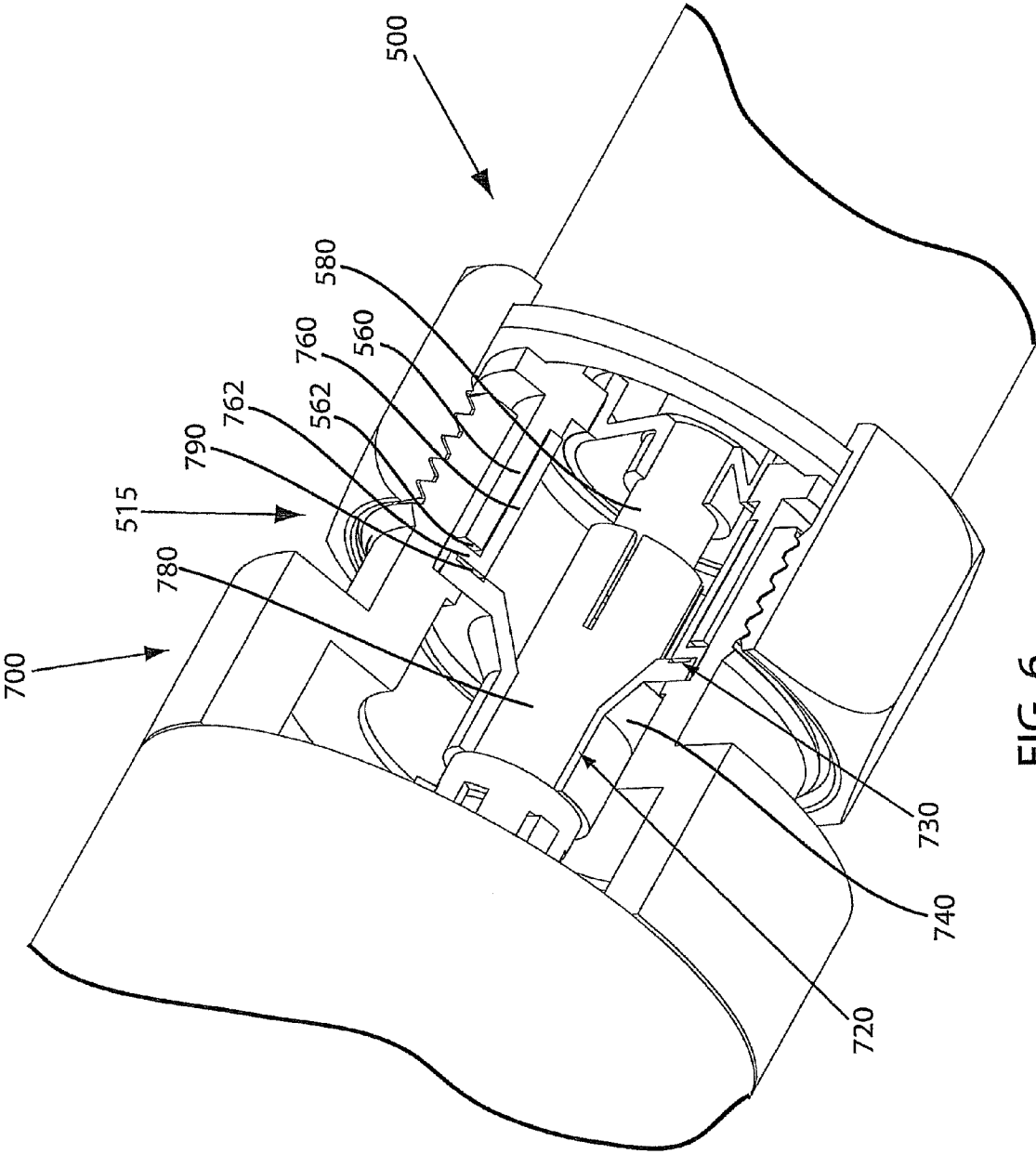


FIG. 6

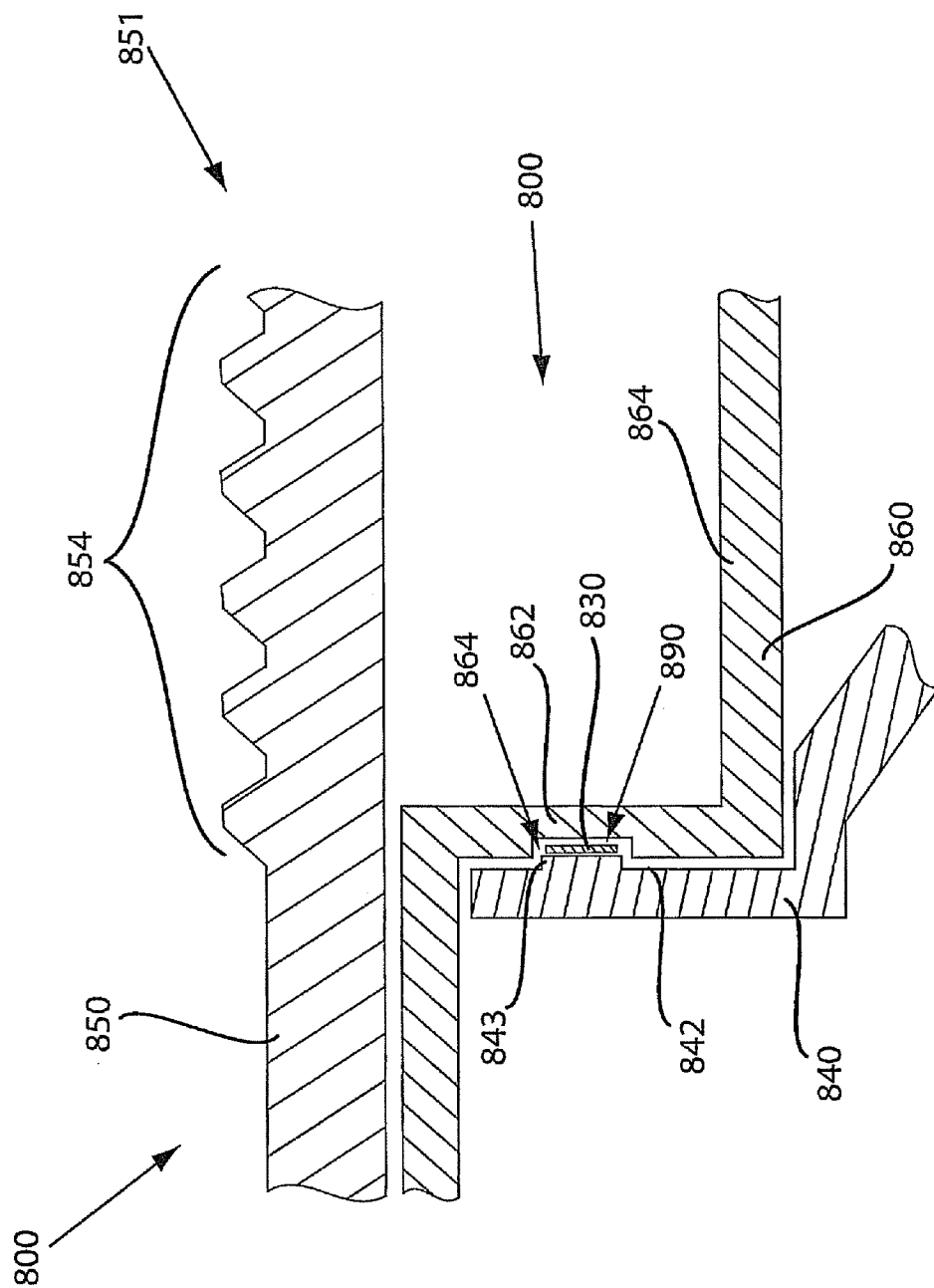


FIG. 7

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COAXIAL CONNECTOR WITH INTEGRATED MATING FORCE SENSOR AND METHOD OF USE THEREOF

BACKGROUND OF INVENTION

1. Technical Field

The present invention relates generally to coaxial connectors. More particularly, the present invention relates to a coaxial connector having an integrated mating force sensor and related method of use.

2. Related Art

Cable communications have become an increasingly prevalent form of electromagnetic information exchange and coaxial cables are common conduits for transmission of electromagnetic communications. In addition, various coaxial cable connectors are provided to facilitate connection of cables to various devices. It is important that a coaxial cable connector be properly connected or mated to an interface port of a device for cable communications to be exchanged accurately. One way to help verify whether a proper connection of a coaxial cable connector is made is to determine and report mating force in the connection. However, common coaxial cable connectors have not been provided, whereby mating force can be efficiently determined by the coaxial cable connectors. Ordinary attempts at determining mating force have generally been inefficient, costly, and impractical involving multiple devices and complex applications. Accordingly, there is a need for an improved connector for determining mating force. The present invention addresses the abovementioned deficiencies and provides numerous other advantages.

SUMMARY OF THE INVENTION

The present invention provides an apparatus for use with coaxial cable connections that offers improved reliability.

A first aspect of the present invention provides A coaxial cable connector for connecting a coaxial cable to a mating component, the mating component having a conductive interface sleeve, the coaxial cable connector comprising: a connector body having an internal passageway defined therein; a first insulator component disposed within the internal passageway of the connector body; a capacitive circuit positioned on a face of the first insulator component, the first insulator component at least partially defining a first plate of a capacitor; and a flexible member in immediate proximity with the face of the first insulator component, the flexible member at least partially defining a capacitive space between the face of the first insulator and the flexible member, wherein the flexible member is movable upon the application of mating forces created as the conductive interface sleeve interacts with the flexible member.

A second aspect of the present invention provides a coaxial cable connector comprising: a connector body; a capacitive circuit positioned on a face of a first insulator component, the first insulator component located within the connector body; a flexible member located proximate the face of the first insulator component, the flexible member being movable due to mating forces when the connector is connected to a mating component; and a capacitive space located between the face of the first insulator component and the flexible member; wherein the flexible member forms at least one boundary surface of the capacitive space, and the face of the first insulator forms at least another boundary surface of the capacitive space.

A third aspect of the present invention provides a mating force sensing coaxial cable connector comprising: a sensing

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circuit printed on the face of a first spacer component positioned to rigidly suspend a center conductor contact within an outer conducting housing; and a capacitive space in immediate proximity with the sensing circuit, said capacitive space having at least one defining wall configured to undergo elastic deformation as a result of mating forces.

A fourth aspect of the present invention provides a coaxial cable connector comprising: a connector body; an insulator component and an interface sleeve housed by a connector body; a capacitive space formed between the insulator component and the interface sleeve; and means for sensing proper mating by determining a change in size of the capacitive space due to mating forces.

A fifth aspect of the present invention provides a method for detecting mating force of a mated coaxial cable connector, said method comprising: providing a coaxial cable connector including: a sensing circuit positioned on a face of a spacer component located within a connector body; a capacitive space in immediate proximity with the sensing circuit; and an interface component having a flexible member forming at least one boundary surface of the capacitive, said flexible member being movable due to mating forces; mating the connector with a connecting device; bending the flexible member of the interface component due to contact with the connecting device during mating, thereby reducing the size of capacitive space; and detecting mating force by sensing the reduction of size of the capacitive space by the sensing circuit.

A sixth aspect of the present invention provides a connector body having a first end and a second end, the first end having a first bore; a first insulator located within the first bore, the first insulator having a first face; a mount portion defined on the first face; a capacitive circuit positioned on the mount portion; and, an interface member, having a first section and a second section, the interface member located within the first bore in immediate proximity to the mount portion to define a capacitive space, the first section having a first section bore, the first and second sections being movable between a first position and a second position upon the application of an axial force on the first section.

The foregoing and other features of the invention will be apparent from the following more particular description of various embodiments of the invention.

DESCRIPTION OF THE DRAWINGS

Some of the embodiments of this invention will be described in detail, with reference to the following figures, wherein like designations denote like members, wherein:

FIG. 1 depicts an exploded cut-away perspective view of an embodiment of a coaxial cable connector with integrated force sensor, in accordance with the present invention;

FIG. 2 depicts a close-up cut-away perspective view of a first end of an embodiment of a coaxial cable connector with integrated force sensor, in accordance with the present invention.

FIG. 3 depicts a cut-away perspective view of an embodiment of an assembled coaxial cable connector with integrated force sensor, in accordance with the present invention;

FIG. 4 depicts a cut-away perspective view of an embodiment of a mating force sensing coaxial cable connector just prior to mating with an embodiment of a male connector, in accordance with the present invention;

FIG. 5 depicts a cut-away perspective view of an embodiment of a mating force sensing coaxial cable connector during mating with an embodiment of a male connector, in accordance with the present invention;

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FIG. 6 depicts a cut-away perspective view of an embodiment of a mating force sensing coaxial cable connector mated with an embodiment of a male connector, in accordance with the present invention;

FIG. 7 depicts a partial cross-sectional view of a further embodiment of a coaxial cable connector with integrated force mating force sensing circuit, in accordance with the present invention.

DETAILED DESCRIPTION OF THE INVENTION

Although certain embodiments of the present invention will be shown and described in detail, it should be understood that various changes and modifications may be made without departing from the scope of the appended claims. The scope of the present invention will in no way be limited to the number of constituting components, the materials thereof, the shapes thereof, the relative arrangement thereof, etc., and are disclosed simply as an example of an embodiment. The features and advantages of the present invention are illustrated in detail in the accompanying drawings, wherein like reference numerals refer to like elements throughout the drawings.

As a preface to the detailed description, it should be noted that, as used in this specification and the appended claims, the singular forms “a”, “an” and “the” include plural referents, unless the context clearly dictates otherwise.

Referring to the drawings, FIG. 1 depicts an exploded cut-away perspective view of an embodiment of a coaxial cable connector 700 with integrated mating force sensing circuit 730, in accordance with the present invention. The connector 700 includes a connector body 750. The connector body 750 comprises an outer housing surrounding an internal passageway 755 (shown in FIG. 2) accommodating internal components assembled within the connector 700. In addition, the connector body 750 may be conductive. The connector 700 comprises a first spacer 740 being a first insulator component. A first end 751 of the connector body 750 includes a threaded surface 754. The first end 751 also includes an axial opening large enough to accommodate the first spacer 740 and an interface sleeve 760. Moreover, an opposing second end 752 of the connector body 750 includes an axial opening large enough to accommodate a second spacer 770. The second spacer 770 is a second insulator component and is located to operate with an internal surface of the connector body 750 to stabilize a center conductor contact 780 and help retain substantially axial alignment of the center conductor contact 780 with respect to the connector body 750 when the connector 700 is assembled.

The first spacer 740 is formed of a dielectric material and may be housed within the connector body 750 and positioned to contact and axially align the center conductor 780. The first spacer 740 is positioned to rigidly suspend the inner conductor contact 780 within the outer conducting housing or connector body 750. The first spacer 740 is an insulator component positioned to help facilitate an operable communication connection of the connector 700. In addition, the first spacer 740 may include a face 742 on which a sensing circuit 730 may be positioned. The face 742 may be the bottom of an annular ring-like channel formed into the first spacer 740 and the sensing circuit 730 may be printed onto the face 742. For example, a capacitive circuit may be printed on the face 742 of the first spacer 740, wherein the capacitive circuit is a sensing circuit 730. Printing the sensing circuit 730 onto a face 742 of the first spacer 740 affords efficient connector 700 fabrication because the sensing circuit 730 can be provided on components, such as the spacer 740, typically existent in cable connectors. Moreover, assembly of the connector 700 is

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made efficient because the various connector components, such as the first spacer 740, center conductor 780, interface sleeve 760, connector body 750 and second spacer 770 are assembled in a manner consistent with typical connector assembly. Printing, a sensing circuit 730, on a typical component can also be more efficient than other means because assembly of small non-printed electronic sensors to the interior surfaces of typical connector housings, possibly wiring those sensors to a circuit board within the housing and calibrating the sensors along with any mechanical elements can be difficult and costly steps. A printed sensing circuit 730 integrated on a typical connector 700 assembly component reduces assembly complexity and cost. Accordingly, it may be desirable to “print” sensing circuits 730 and other associated circuitry in an integrated fashion directly onto structures, such as the face 742 of the first spacer 740 or other structures already present in a typical connector 700. Furthermore, printing the sensing circuits 730 onto connector 700 components allows for mass fabrication, such as batch processing of the first spacers 40 being insulator components having sensing circuits 730 printed thereon. Printing the sensing circuit 730 may involve providing conductive pathways, or traces, etched from copper sheets or other conductive materials, laminated or otherwise positioned onto a non-conductive substrate, such as the first spacer insulator component 740.

An interface sleeve 760 of a connector 700 may include a flexible member 762. The flexible member 762 is a compliant element of the sleeve 760. Because the flexible member 762 is compliant, it can bend in response to contact with mechanical elements in the interface of another component, such as a male connector 500 (see FIGS. 4-6). Thus, the flexible member 762 may directly experience mating forces when connected to another component, such as a male connector 500, and undergo movement as a result, as will be discussed further herein below.

Referring further to the drawings, FIG. 2 depicts a close-up cut-away perspective view of a first end 751 of an embodiment of a coaxial cable connector 700 with integrated mating force sensing circuit 730, in accordance with the present invention. The sensing circuit may be printed on a face 742 of a first spacer 740 in proximity with a capacitive space 790, such as a resonant cavity or chamber in the interface between the first spacer 740 and the interface sleeve 760. The sensing circuit 730 may be a capacitive circuit. The capacitive space 790 cavity, such as a cavity or chamber may include at least one wall or boundary surface movable due to mating forces. For example, a surface of the flexible member 762 of the interface sleeve 760 may comprise a boundary surface of the capacitive space 790. The flexible member 762 is a compliant portion of the interface sleeve 760 operable to endure motion due to movement from mating forces. Moreover, the flexible member 762 may be resilient and configured such that motions due to mating forces bend the member 762 within its elastic range so that the member 762 can return to its previous non-motivated position once the mating forces are removed. Additionally, the member 762 may also be configured to have some elastic hysteresis in that member 762 may be physically responsive relative to varying motive force and include inherent tendency to return to a previous dynamic physical condition. The flexible member 762 may be formed such that movement due to motive force is resistive to yielding and/or may also be cable of elastic response only within a specific range of movement. Nevertheless, some embodiments of the flexible member 762 may be designed to yield if moved too far by mating forces. The interface sleeve 760 may be formed of metals or metal alloys such as brass, copper, titanium, or

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steel, plastics (wherein the plastics may be formed to be conductive), composite materials, or a combination thereof.

When the connector 700 is assembled, the flexible member 762 is in immediate proximity with the capacitive space 790. Movements of the flexible member 762 cause changes in the size associated with the capacitive space 790. The capacitive space 790 size may therefore be dynamic. Changes in the size of the capacitive space 790 may produce changes in the capacitance of the printed sensing circuit 730 and are therefore ascertainable as a physical parameter status. The face 742 of the insulator may be or include a fixed electrode, such as a fixed plate 744, and the flexible member 762 may be or include a movable electrode. The distance between the electrodes, or the size of the capacitive space between the electrodes, may vary inversely with the applied torque. The closer flexible member 762 gets to the fixed plate 744, the larger the effective capacitance becomes. The sensing circuit 730 translates the changes in capacitance to connector tightness and determines if the connector 700 is too loose. The capacitive space 790 may be a resonant chamber or capacitive cavity. The dimensional space of the capacitive space 790 can be easily manufactured to very tight tolerances either by forming at least a portion of the space 790 directly into the first spacer 740, forming it into portion of the housing 750, forming it into a portion of the interface sleeve 760, or a combination of the above. For example, an annular channel may be formed in first spacer 740, wherein a capacitive sensing circuit 730 is positioned on the bottom face 742 of the channel to form an annular diaphragm capacitor responsive to resonant variation due to changes in the size of cavity 790. The capacitive space 790 may be filled with air, wherein the air may function as a dielectric. However, the capacitive space 790 may be filled with some other material such as dielectric grease. Moreover, portions of the cavity capacitive space 790 boundaries, such as surfaces of the spacer 740 or flexible member 760 may be coated with dielectric material. Because the connector 700 assembly creates a sandwich of parts, the capacitive space or resonant cavity 790 and sensing circuit 730 need not be adjusted or calibrated individually for each connector assembly, making assembly of the connector 700 no different from a similar common coaxial cable connector that has no sensing circuit 730 built in.

Power for the sensing circuit 730 may be provided through electrical contact with the center conductor 780. For instance, traces may be printed on the first spacer 740 and positioned so that the traces make electrical contact with the center conductor contact 780 at a location 746. Contact with the center conductor contact 780 at location 46 facilitates the ability for the sensing circuit 730 to draw power from the cable signal(s) passing through the center conductor contact 780. Traces may also be formed and positioned so as to make contact with grounding components. For example, a ground path may extend through a location 748 between the first spacer 740 and the interface sleeve 760.

The sensing circuit 730 can communicate sensed mating forces. The sensing circuit 730, such as a capacitive circuit, may be in electrical communication with an output component such as traces physically and electrically connected to the center conductor contact 780. For example, sensed conditions due to mating forces, such as changes in capacitance of the cavity or chamber 790, may be passed as an output signal from the sensing circuit 730 of the first spacer 740 through an output component 720, such as traces, electrically linked to the center conductor contact 780. The outputted signal(s) can then travel along the cable line corresponding to the cable connection applicable to the connector 700. Hence, the signal(s) from the sensing circuit 730 may be accessed at

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a point along the cable line. In addition, traces or conductive elements of an output component 720 in communication with a sensing circuit 730 may be in electrical contact with output leads available to facilitate connection of the connector 700 with electronic circuitry that can manipulate the sensing circuit 730 operation.

A portion of the first spacer 740, such as a flange 747, may be compressible or bendable. As the flexible member 762 of the interface sleeve 760 moves due to mating forces, the flange 747 may compress or bend as it interacts with the flexible member 762. The compressible or bendable nature of a portion of the first spacer 740, such as flange 747, may permit more efficient movement of the flexible member 762. For instance, the flange 747 may contribute resistance to movement of the flexible member 762, but still allow some bending of the member. In addition, the first spacer 740 may bend with respect to a rear wall or surface 743 as the flexible member 762 bends due to mating forces and interacts with the first spacer 740.

FIG. 3 depicts an embodiment of an assembled coaxial cable connector 700 with integrated mating force sensing circuit 730. The threaded surface 754 of the first end of connector body 750 facilitates threadable mating with another coaxial cable component, such as a male connector 500 (see FIGS. 4-6). However, those in the art should appreciate that the connector 700 may be formed without threads and designed to have a tolerance fit with another coaxial cable component, while the sensing circuit 730 is still able to sense mating forces. As shown the second spacer 770 operates with an internal surface of the connector body 750 to stabilize the center conductor contact 780 and help retain substantially axial alignment of the center conductor contact 780 with respect to the connector 700. The first spacer 740 may be seated against an annular ridge 784 located on the center conductor contact 780. Seating the first spacer 740 against the annular ridge 784 may help retain the spacer 740 in a substantially fixed position along the axis of connector 700 so that the first spacer 740 does not axially slip or move due to interaction with the interface sleeve 760 when mating forces are applied. The first spacer 740 is located on a spacer portion 782 of the center conductor contact 780 and has a close tolerance fit therewith to help prevent wobbling and/or misalignment of the center conductor contact 780.

Mating of a connector 700 is described and shown with reference to FIGS. 4-6. A connector 700 can mate with RF ports of other components or coaxial cable communications devices, such as an RF port 515 of a male connector 500. The RF port 515 of the male connector 500 is brought into axial alignment with the mating force sensing connector 700. The two components are moved together or apart in a direction 5, as shown in FIG. 4. The male connector 500 may include a connector body 550 including an attached nut 555 having internal threads 554. The male connector 500 includes a conductive interface sleeve 560 having a leading edge 562. The interface sleeve 760 of the mating force sensing connector 700 may be dimensioned such that during mating the two interface sleeves 760 and 560 slidably interact. The interface sleeve 760 may be designed to slidably interact with the inner surface of the male connector 500 interface sleeve 560, as shown in FIG. 5. However, other embodiments of a connector 700 may include an interface sleeve 760 designed to slidably interact with the outside surface of a connector component, such as interface sleeve 560. The sliding interaction of the interface sleeve 760 with the interface sleeve 560 may be snug, wherein the tolerance between the parts is close when the mating force sensing connector 700 is being mated to the male connector 500.

The female center conductor contact **780** of the force sensing connector **700** may include segmented portions **787**. The segmented portions **787** may facilitate ease of insertion of a male center conductor contact **580** of the male connector **500**. Additionally, the center conductor contact **580** of the male connector **500** may include a tapered surface **587** that further eases the insertion of the male center conductor contact **580** into the female center conductor contact **780**. Those in the art should appreciate that a mating force sensing connector **700** may include a male center conductor contact **780** configured to mate with a female center conductor contact of another connector component.

FIG. **5** depicts an embodiment of a mating force sensing coaxial cable connector **700** during mating with an embodiment of an RF port **515** of a male connector **500**. When the threaded nut **555** of the male connector **500** is initially threaded onto the threaded surface **754** of connector body **750**, the interface sleeve **760** of the mating force sensing connector **700** may begin to slidably advance against the inner surface of interface sleeve **560** of the male connector **500**. The male center conductor contact **580** is axially aligned with the female center conductor contact **780** and readied for insertion therein.

When mated, the leading edge **562** of the interface sleeve **560** of the male connector **500** makes contact with the flexible member **762** of the interface sleeve **760** of the mating force sensing connector **700**, as shown in FIG. **6**. Contact between the leading edge **562** and the flexible member **762** facilitates transfer of force from the interface sleeve **560** to the interface sleeve **760**. Mating force may be generated by the threading advancement of the nut **555** onto the threaded surface **754** of mating force sensing connector **700**. However, mating force may be provided by other means, such as by a user gripping the connector body **550** of the male connector **500** and pushing it in a direction **5** (see FIG. **4**) into mating condition with the force sensing connector **700**. The force placed upon the flexible member **762** by the leading edge **562** may cause the flexible member **762** to bend.

Because the cavity or chamber **790** can be designed to have a known volume within a tight tolerance in an assembled mating force sensing connector **700**, the sensing circuit **730** can be calibrated according to the known volume to sense corresponding changes in the volume. For example, if the male connector **500** is not threaded onto the mating force sensing connector **700** enough, then the leading edge **562** of the interface sleeve **560** does not place enough force against the flexible member **762** to bend the flexible member **762** sufficiently enough to create a change in the size of capacitive space **790** that corresponds to a sufficient and appropriate change in capacitance of the space **790**. Hence, the sensing circuit **730**, such as a capacitive circuit on the first spacer insulator component **740**, will not sense a change in capacitance sufficient to produce a signal corresponding to a proper mating force attributable to a correct mated condition. Or, if the male connector **500** is threaded too far and too tightly onto the mating force sensing connector **700**, then the leading edge **562** of the interface sleeve **560** will place too much force against the flexible member **762** and will bend the flexible member **762** more than is sufficient to create a change in the size of capacitive space **790** that corresponds to a sufficient and appropriate change in capacitance of the space **790**. Hence, the sensing circuit **730**, such as a capacitive circuit on the first spacer insulator component **740**, will sense too great a change in capacitance and will produce a signal corresponding to an improper mating force attributable to a too tightly-fitted mated condition.

Proper mating force may be determined when the sensing circuit **730** signals a correct change in electrical capacitance relative to the size of capacitive space **790**. The correct change in size may correspond to a range of volume or distance, which in turn may correspond to a range of capacitance sensed by the sensing circuit **730**. Hence, when the male connector **500** is advanced onto the mating force sensing connector **700** and the interface sleeve **560** exerts a force against the flexible member **762** of the interface sleeve **760**, the force can be determined to be proper if it causes the flexible member to bend within a range that corresponds to the acceptable range of size change of capacitive space **790**. The determination of the range acceptable capacitance change can be determined through testing and then associated with mating force conditions.

Once an appropriate capacitance range is determined, then calibration may be attributable to a multitude of mating force sensing connectors **700** having substantially the same configuration. The size and material make-up of the various components of the multiple connectors **700** can be substantially similar. For example, a multitude of mating force connectors **700** may be fabricated and assembled to have a regularly defined capacitive space **790** in immediate proximity with a bendable wall or boundary surface, such as flexible member **762**, wherein the capacitive space **790** of each of the multiple connectors **700** is substantially the same size. Furthermore, the multiple connectors **700** may include a sensing circuit **730**, such as a capacitive circuit, printed on a first spacer **740**, the first spacer **740** being an insulator component. The sensing circuit **730** on each of the first spacers **740** of the multiple connectors **700** may be substantially similar in electrical layout and function. For instance, the sensing circuit **730** for each of the multiple connectors **700** may sense capacitance substantially similarly. Then, for each of the multitude of connectors **700**, capacitance may predictably change relative to size changes of the capacitive space **790**, attributable to bending of the flexible member **762** corresponding to predictable mating force. Hence, when capacitance falls within a particular range, as sensed by sensing circuit **730**, then mating force can be determined to be proper for each of the multiple connectors **700** having substantially the same design, component make-up, and assembled configuration. Accordingly, each connector **700** of the multiple mating force connectors **700** having substantially the same design, component make-up, and assembled configuration does not need to be individually calibrated. Calibration can be done for an entire similar product line of connectors **700**. Then periodic testing can assure that the calibration is still accurate for the line. Moreover, because the sensing circuit **730** is integrated into existing connector components, the mating force sensing connector **700** can be assembled in substantially the same way as typical connectors and requires very little, if any, mass assembly modifications.

With further reference to the drawings, FIG. **7** depicts a partial cross-sectional view of a further embodiment of a coaxial cable connector **800** with integrated force mating force sensing circuit **830**. The mating force sensing circuit **830** may be a capacitive circuit positioned on a mount portion **843** of a first face **842** of an embodiment of a first spacing insulator **840**. The capacitive circuit **830** may be printed on the mount portion **843**. The mount portion **843** may protrude somewhat from the first face **842** of the first insulator **840** to help position the capacitive circuit **830** in immediate proximity with a first section bore **863** of a first section **862** of an interface member **860** to define a capacitive space **890** located

between the face **842** and the insulator **840**. The interface member **860** also includes a second section **864**. The first section **862** of the interface member **860** may be flexible so that it can move between a first non-bent position and a second bent position upon the application of an axial force by a mating component **860** on the first section **862**. When in a second bent position, the first section **862** of the interface member **860** may move closer to the first surface **842** of the spacing insulator **840** thereby decreasing the volume of the capacitive space **890** existent proximate the capacitive circuit **830** on the mount portion **843** immediately proximate the first section bore **863** of the first section **862**. The capacitive circuit **830** can detect the decrease in size of the capacitive space **890** and correlate the change in size with mating force exerted on the interface member **860**.

The connector **800** embodiment may include a connector body **850** having a threaded portion **854** located proximate a first end of the connector body **850**. The first end **751** of the connector **800** may axially oppose a second end **852** of the connector **800** (not shown, but similar to second end **752** of connector **700** depicted in FIG. 1). In addition, the connector body **850** may include a first bore **856** extending axially from the first end **851**. The first bore **856** may be large enough to accommodate the first spacing insulator **840** and the interface member **860** so that the connector body **850** may house the first insulator **840** and the interface member **860**. Moreover, the first end **851**, including the first bore **851**, may be sized to mate with another coaxial cable component, such as male connector **500** depicted in FIGS. 4-6.

An embodiment of a method for detecting mating force of a mated coaxial cable connector **700**, **800** is described with reference to FIGS. 1-7. One step of the mating force detecting method includes providing a coaxial cable connector, such as connector **700** or **800**. The connector **700**, **800** may include a sensing circuit **730**, **830** positioned on a face **742**, **842** of a spacer component **740**, **840** located within a connector body **750**, **850**. In addition, the connector **700**, **800** may include a capacitive space **790**, **890** in immediate proximity with the sensing circuit **730**, **830**. Moreover, the connector **700**, **800** may have an interface component **760**, **860** having a flexible member **762**, **862** forming at least one surface or boundary portion of the capacitive space **790**, **890**. The flexible member **762**, **862** may be movable due to mating forces.

Another step of the coaxial cable connector mating force detection method includes mating the connector **700**, **800** with a connecting device, such as the male connector **500**, or any other structurally and functionally compatible coaxial cable communications component. Yet another mating force detection step includes bending the flexible member **762**, **862** of the interface component **760**, **860** due to contact with the connecting device, such as male connector **500**, during mating, thereby reducing the size of the capacitive space **790**, **890**. Still further, the mating force detection methodology includes detecting mating force by sensing the reduction of capacitive space **790**, **890** size by the sensing circuit **730**, **830**. The size change of the space **790**, **890** may then be correlated with the mating force exerted on the interface member **760**, **860**.

While this invention has been described in conjunction with the specific embodiments outlined above, it is evident that many alternatives, modifications and variations will be apparent to those skilled in the art. Accordingly, the preferred embodiments of the invention as set forth above are intended to be illustrative, not limiting. Various changes may be made without departing from the spirit and scope of the invention as defined in the following claims. The claims provide the scope

of the coverage of the invention and should not be limited to the specific examples provided herein.

What is claimed is:

1. A coaxial cable connector for connecting a coaxial cable to a mating component, the mating component having a conductive interface sleeve, the coaxial cable connector comprising:

a connector body having an internal passageway defined therein;

a first insulator component disposed within the internal passageway of the connector body;

a capacitive circuit positioned on a face of the first insulator component, the first insulator component at least partially defining a first plate of a capacitor; and,

a flexible member in immediate proximity with the face of the first insulator component, the flexible member at least partially defining a capacitive space between the face of the first insulator and the flexible member, wherein the flexible member is movable upon the application of mating forces created as the conductive interface sleeve interacts with the flexible member.

2. The connector of claim 1 further comprising a center conductor contact.

3. The connector of claim 2, wherein the first insulator component is positioned to contact and axially align the center conductor within the connector body.

4. The connector of claim 2 further comprising a second insulator component located to operate with an internal surface of the connector body to stabilize the center conductor contact.

5. The connector of claim 1, wherein a first end of the connector body includes a threaded surface.

6. The connector of claim 1, wherein the first insulator includes traces positioned at a location to make electrical contact with the center conductor contact when the connector is assembled.

7. The connector of claim 1, wherein the first insulator includes traces positioned at a location to ground the capacitive circuit when the connector is assembled.

8. The connector of claim 1, wherein the first insulator is seated against an annular ridge located on the center conductor contact when the connector is assembled.

9. A coaxial cable connector comprising:

a connector body;

a capacitive circuit positioned on a face of a first insulator component, the first insulator component located within the connector body;

a flexible member located proximate the face of the first insulator component, the flexible member being movable due to mating forces when the connector is connected to a mating component; and

a capacitive space located between the face of the first insulator component and the flexible member; wherein the flexible member forms at least one boundary surface of the capacitive space, and the face of the first insulator forms at least another boundary surface of the capacitive space.

10. The connector of claim 9, wherein the first insulator includes traces positioned at a location to ground the capacitive circuit when the connector is assembled.

11. The connector of claim 9 further comprising a center conductor contact.

12. The connector of claim 11, wherein the first insulator includes traces positioned at a location to make electrical contact with the center conductor contact when the connector is assembled.

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13. The connector of claim 11, wherein the first insulator is seated against an annular ridge located on the center conductor contact when the connector is assembled.

14. A mating force sensing coaxial cable connector comprising:

a sensing circuit printed on the face of a first spacer component positioned to rigidly suspend a center conductor contact within an outer conducting housing; and

a capacitive space in immediate proximity with the sensing circuit, said capacitive space having at least one defining wall configured to undergo elastic deformation as a result of mating forces.

15. The connector of claim 14, wherein the sensing circuit is a capacitive circuit.

16. The connector of claim 14 further comprising an interface sleeve.

17. The connector of claim 16, wherein the wall of the cavity is a formed by a flexible member of the interface sleeve.

18. The connector of claim 14, wherein the first spacer includes traces positioned at a location to make electrical contact with the center conductor contact and traces positioned at a location to ground the sensing circuit when the connector is assembled.

19. The connector of claim 14 further comprising second spacer located to retain substantially axial alignment of the center conductor contact with respect to the connector body when the connector is assembled.

20. A coaxial cable connector comprising:

a connector body;

an insulator component and an interface sleeve housed by a connector body;

a capacitive space formed between the insulator component and the interface sleeve; and

means for sensing proper mating by determining a change in size of the capacitive space due to mating forces.

21. The connector of claim 20 further comprising a center conductor contact.

22. A method for detecting mating force of a mated coaxial cable connector, said method comprising:

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providing a coaxial cable connector including:

a sensing circuit positioned on a face of a spacer component located within a connector body;

a capacitive space in immediate proximity with the sensing circuit; and

an interface component having a flexible member forming at least one boundary surface of the capacitive, said flexible member being movable due to mating forces;

mating the connector with a connecting device;

bending the flexible member of the interface component due to contact with the connecting device during mating, thereby reducing the size of capacitive space; and

detecting mating force by sensing the reduction of size of the capacitive space by the sensing circuit.

23. The method of claim 22 further comprising powering the sensing circuit.

24. The method of claim 22 further comprising grounding the sensing circuit.

25. The method of claim 22 further comprising calibrating the sensing circuit.

26. A coaxial cable connector comprising:

a connector body having a first end and a second end, the first end having a first bore;

a first insulator located within the first bore, the first insulator having a first face;

a mount portion defined on the first face;

a capacitive circuit positioned on the mount portion; and,

an interface member, having a first section and a second section, the interface member located within the first bore in immediate proximity to the mount portion to define a capacitive space, the first section having a first section bore, the first and second sections being movable between a first position and a second position upon the application of an axial force on the first section.

27. The coaxial cable connector of claim 26, wherein the capacitive circuit is printed on the mount portion.

28. The coaxial cable connector of claim 26, wherein the mount portion protrudes from the first face of the first insulator.

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